

Work Order ID 105187

July-25-13 5:32:22 PM

\*105187\*

Page 1

Item ID: D350-607-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket(Fits LH or RH)

Start Date: 7/25/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 8/08/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MCS Date: B-27-25

Tooling:

Date:

Run Start \*NR1\*

QC: Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr Revision Nbr

D350-607-1 Rev A

100 0.00

DAS  
6  
9-89

MAR 13/2013

MCS 14-03-10

\*100\*

DOCUMENT CONTROL

DC

Memo 0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-041 CHG009

10 LABEL ONLY

110 0.00

Pick Kit

\*110\*

Packaging

Memo 0.00

Packaging

14/3/6

DAS  
32  
9-89

120 0.00

Small Fab

\*120\*

Small Fab

Memo 0.00

Small Fab

Assemble as per Dwg D350-607  
Seal support gusset seam with white sikaflex-291  
Batch: M127118  
Expiry date: 1403

14 14/03/07

Work Order ID 105187

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Page 2

Item ID: D350-607-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket(Fits LH or RH)

Start Date: 7/25/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 8/08/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo *****Ensure label for weight capacity is correct*****	0.00  0.00		SM 14/3/10		1			
140 *140* Packaging Packaging	Pick Kit  Memo	0.00  0.00							MAR 10 2013 1 L
150 *150* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00							MAR 10 2013 DSE 6 9:29

Work Order ID 105187

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\*105187\*

Page 3

Item ID: D350-607-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Heli-Utility-Basket(Fits LH or RH)

Start Date: 7/25/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 8/08/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Packaging	0.00							
*160*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-041								
	Location: BK004								
170	QC21- Final Inspection - Work Order Release	0.00							
*170*									
QC	Memo	0.00							
Quality Control									

MAR 10 2013

MS  
6  
9-89

ML5 14-03-11

4-03-11

Amc-Len 3 32:26 PM

**Work Order ID:** 105187

**Parent Item:** D350-607-041

**Parent Item Name:** Heli-Utility-Basket(Fits LH or RH)

\*105187\*

**\*D350-607-041\***

**Start Date:** 7/25/13

**Required Date:** 8/08/13

**Start Qty:** 1.00

**Required Qty: 1.00**

**Comments:**

IPP Rev:M 05.09.02 Added D2856-400-720KJ/JLM

IPP Rev:N 07-12-21 ECN1068

DD

IPP Rev:0 as

per ECN10-545 DD 10.04.16 verified by:EC IPP REV:P 12.07.24 AS

PER ECN 12-603 DD VERF:EC

[illegible]

Picklist Print

July-25-13 3:22:26 PM

Page 2

Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

D2258-200

Manufactured No

110

Each

26.0000

1

1

\*\*

DAS  
32  
9-89

\*D2258-200\*

Weight Placard 200lb

Location

Loc Qty

Loc Code

ST007

26

96319

1

98342

15

99657

10

98372

D2332-041

Manufactured No

110

Each

11.0000

1

1

\*\*

DAS  
32  
9-89

\*D2332-041\*

Lid Prop Assembly 6.69"

Location

Loc Qty

Loc Code

FG

2

89226

2

ST255

9

100897

5

84006

1

98377

3

102906

D2530

Manufactured No

110

Each

19.0000

1

1

\*\*

DAS  
32  
9-89

\*D2530\*

Handle Weldment

Location

Loc Qty

Loc Code

ST255

19

103407

8

104198

3

92130

3

98072

5

# Picklist Print

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Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

D2535

Manufactured No

110

Each

173.0000

2

2

\*\*

DAS  
32  
9-89

\*D2535\*

Spring

## Location

## Loc Qty

## Loc Code

ST011

173

100552

98

102576

50

96248

25

100585

D2537

Manufactured No

110

Each

168.0000

2

2

\*\*

DAS  
32  
9-89

\*D2537\*

Bushing

## Location

## Loc Qty

## Loc Code

ST008

54

102982

30

99011

24

ST011

114

100454

42

103608

24

103861

40

98426

8

103608

D2728-3

Manufactured No

110

Each

0.0000

0

0

\*\*

\*D2728-3\*

Dart Logo label large

D2931

Manufactured No

110

Each

2,154.000

2

2

\*\*

DAS  
32  
9-89

\*D2931\*

Bumper

## Location

## Loc Qty

## Loc Code

GA

156

46064

156

ST021

1998

86435

1998

86435

July-25-13 3:32:27 PM

Shop Packet Print

Page 3

# Picklist Print:

July-25-13 3:32:27 PM

Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

AN3-16A

Purchased

No

110

Each

187.0000

2

2

\*\*

DAS  
32  
9-89

~~\*AN3-16A\*~~

Bolt

## Location

## Loc Qty

## Loc Code

GA

47

117441

47

ST352

140

122407

8

M125952

32

M126192

100

m126192

AN4-7A

Purchased

No

110

Each

322.0000

2

2

\*\*

DAS  
32  
9-89

14/3/6 (1)

~~\*AN4-7A\*~~

Bolt

## Location

## Loc Qty

## Loc Code

ST355

122

123352

5

124215

17

m125750

100

ST514

200

m126193

200

m126193

# Picklist Print

July-25-13 3:32:27 PM

Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

AN4-22A

Purchased

No

110

Each

260.0000

1

1

\*\*

DAS  
32  
9-89

\*AN4-22A\*

Bolt

## Location

## Loc Qty

## Loc Code

GA

50

116419

50

ST358

25

122416

25

ST515

160

118628

10

120930

50

123348

100

ST516

25

m126193

25

m126193

AN4-24A

Purchased

No

110

Each

74.0000

1

1

\*\*

DAS  
32  
9-89

\*AN4-24A\*

Bolt

## Location

## Loc Qty

## Loc Code

ST358

74

124486

25

M126175

49

124486



# Picklist Print

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Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

AN5-17A

Purchased

No

110

Each

474.0000

4

4

\*AN5-17A\*

Bolt

\*\*

DAS  
32  
9-89

Location

Loc Qty

Loc Code

GA

36

117872

36

ST337

4

124215

2

124805

2

st503

284

m126176

284

ST514

150

125388

150

m126176

AN960JD8

NAS1149DN832  
J

Purchased

No

110

Each

0.0000

2

2

\*AN960.ID8\*

Washer

\*\*

m127813

DAS  
32  
9-89

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

2

2

\*AN960.ID416\*

Washer

\*\*

m127813

DAS  
32  
9-89

AN960JD416L

NAS1149D0416J

Purchased

No

110

Each

4.0000

2

2

\*AN960.ID416\*

Washer

\*\*

m127843

DAS  
32  
9-89

Location

Loc Qty

Loc Code

FP001

4

110153

4

14/3/6 U

# Shop Packet Print

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Page 7

Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

AN960JD516

NAS1149D0563J Purchased

No

110

Each

2.0000

4

4

**\*AN960JD516\***

Washer

\*\*

M126319

DAS  
32  
9-89

## Location

## Loc Qty

## Loc Code

ST504

2

1069059

2

AN970-4

Purchased

No

110

Each

576.0000

4

4

**\*AN970-4\***

Washer

\*\*

DAS  
32  
9-89

## Location

## Loc Qty

## Loc Code

ST343

213

112933

2

120644

7

124101

4

m125750

200

st510

113

125098

113

ST551

250

m126180

250

M125078

MS20600-AD4W3

Purchased

No

110

Each

813.0000

2

2

**\*MS20600-AD4W3\***

Cherry Rivets

\*\*

M127476

DAS  
32  
9-89

14/3/6

## Location

## Loc Qty

## Loc Code

ST311

680

122151

4

122452

4

123525

294

124231

378

WA003

133

107939

133

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Shop Packet Print

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# Shop Packet Print

July-25-13 3:32:28 PM

Page 1

Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

7,790.000

2

2

\*MS21042L3\*

Nut

\*\*

DAS

32

9-89

M127410 14/3/10

## Location

## Loc Qty

## Loc Code

FP001	3	
122141	3	
GA	18	
122452	18	
ST314	1233	
111668	1	
117885	32	
119017	55	
119075	138	
123265	43	
M126036	964	
ST506	1536	
123900	912	
124291	624	
ST510a	5000	
M126275	1000	
M126333	4000	

DAS  
6  
9-89

DAS  
6  
9-89

Batch: 127255

DAS  
31  
9-89

Batch: 127813

DAS  
31  
9-89

Batch: 126105

DAS  
31  
9-89

Batch: 110752

DAS  
31  
9-89

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Shop Packet Print

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# Shop Packet Print

July-25-13 3:32:28 PM

Page

Work Order ID: 105187

Parent Item: D350-607-041

Parent Item Name: Heli-Utility-Basket(Fits LH or RH)

\*105187\*

\*D350-607-041\*

Start Date: 7/25/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

6,842.000

4

4

\*MS21042I 4\*

Locknut

\*\*

m/27205

DAS  
32  
9-89

## Location

## Loc Qty

## Loc Code

FP001	50	
122452	38	
8182	12	
ST314	10	
m125708	10	
ST506	11	
121444	11	
st507	299	
116507	18	
125535	47	
m126073	234	
ST509	4000	
m126275	4000	
ST510a	2250	
m126333	2250	
ST518	222	
124231	222	

MS21042L5

Purchased

No

110

Each

1,551.000

4

4

\*MS21042I 5\*

Nut

\*\*

m/27304

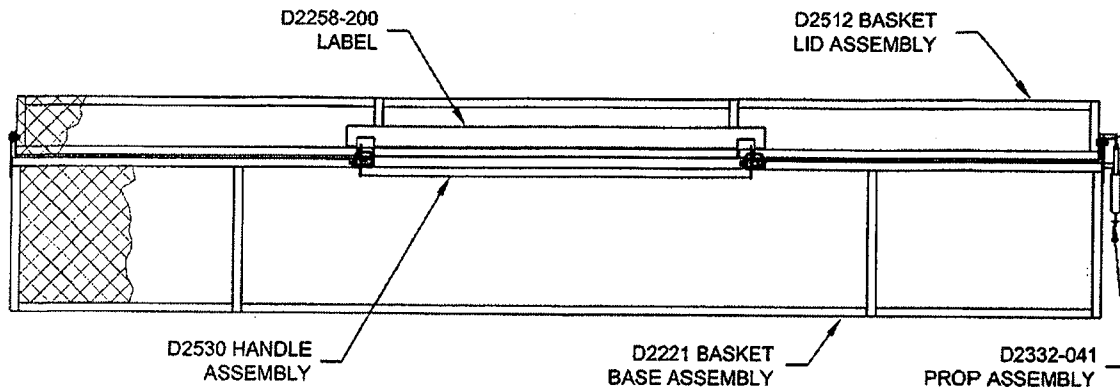
DAS  
32  
9-89

## Location

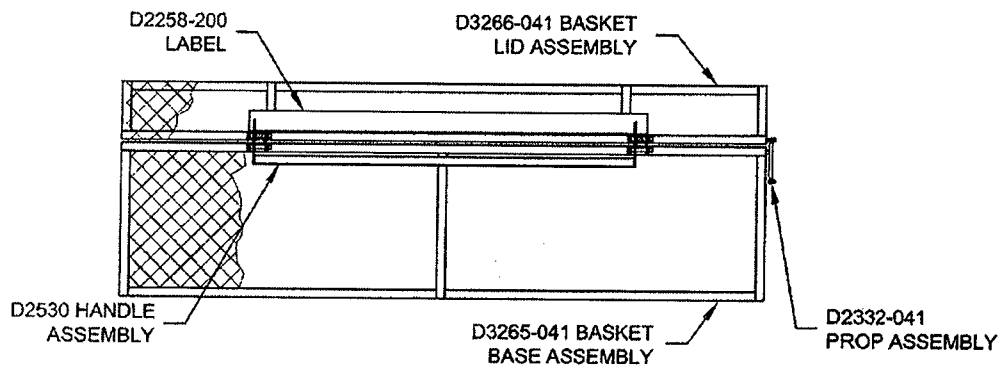
## Loc Qty

## Loc Code

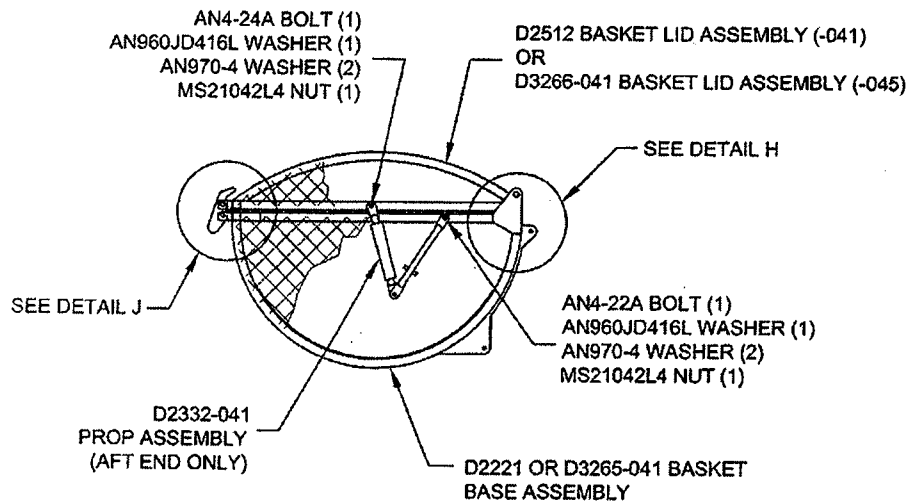
ST314	570	
125654	570	
ST506	1	
123900	1	
st507	980	
125535	980	



**D350-607-041 HELI-UTILITY- BASKET™**



**D350-607-045 HELI-UTILITY- BASKET™**



**VIEW C-C**  
**PROP ARM DETAIL**

**Figure 5 – Basket Replacement Parts**

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Revision: **A**

Date: 10.03.10

105107  
M-5  
06-08  
13

MAR 10 2013

DART AEROSPACE LTD.

REFERENCE ONLY

D350-607-1

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## 6.0 PARTS LIST

## 6.1 D350-607-041/-041A/-043/-043A HELI-UTILITY-BASKET™

Qty -041	Qty -041A	Qty -043	Qty -043A	Qty -241	Part Number	Description
X					D350-607-041	HELI-UTILITY-BASKET
	X				D350-607-041A	HELI-UTILITY-BASKET
		X			D350-607-043	HELI-UTILITY-BASKET
			X		D350-607-043A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
1	1	1	1		D2221	BASKET BASE ASSEMBLY
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1				D2512	BASKET LID ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
		1	1		D2989-041	BASKET LID ASSEMBLY (OUTSIDE)
		1	1		D2989-043	BASKET LID ASSEMBLY (INSIDE)
	1				D350-607-141	AUTOMATIC LID OPENER INSTL
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)

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Revision: A

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